

OXYCODONE HYDROCHLORIDE EXTENDED-RELEASE TABLETS 10 mg, 20 mg, 40 mg R, only



WARNING: -release tablets are an opioid agonist and a Schedule II controlled sub-Oxycodone hy to morphine.

Oxycodone can be abused in a manner similar to other opicid agonists, legal or illicit. This should be considered when prescribing or dispensing oxycodone hydrochloride extended-release tablets in situations where the physician or pharmacist is concerned about an increased risk of misuse, abuse,

Oxycodone hydrochloride extended-release tablets are an extended-release oral formulation of oxycodone hydrochloride indicated for the management of moderate to severe pain when a continuous, around-the-clock analgesic is needed for an extended period of time. Oxycodone hydrochloride extended-release tablets are NOT intended for use as a prn analgesic.

Oxycodone hydrochioride extended-release tablets ARE TO BE SWALLOWED WHOLE AND ARE NOT TO BE BROKEN, CHEWED, OR CRUSHED. TAKING BROKEN, CHEWED, OR CRUSHED OXYCODONE HYDROCHLORIDE EXTENDED-RELEASE TABLETS LEADS TO RAPID RELEASE AND ABSORPTION OF A POTENTIALLY FATAL DOSE OF OXYCODONE.

DESCRIPTION Oxycodone hydrochloride extended-release tablets are an opioid analgesic supplied in 10 mg, 20 mg, 40 mg tablet strengths for oral administration. The tablet strength describes the amount of oxycodone per tablet as the hydrochloride sait. The structural formula for oxycodone hydrochloride is as follows:



APPROVED

MAR 2 3 2004

C++Ho+NO++HCI (MW 351.82)

The chemical formula is 4, 5-Epoxy-14-hydroxy-3-methoxy-17-methylmorphinan-6-one hydrochloride

Oxycodone is a white, odortess crystalline powder derived from the opium alkaloid, thebaine. Oxycodone hydrochloride dissolves in water (1 g in 6 to 7 mL). It is slightly soluble in alcohol (octanol water partition coefficient 0.7). The tablets contain the following inactive ingredients: ammonio methacrylate copolymer, colioidal silicon dioxide, hydroxypropyl methylcellulose, magnesium hydroxide, magnesium stearate, microcrystalline cellulose, polyethylene glycol, povidone, sodium tauryl sultate, stearic acid, and titanium dioxide. In addition, the 10 mg tablet contains polyeothate 80, the 20 mg tablet also contains FD&C Red #40, FD&C Yellow #5, polydetrose, and triacetin, and the 40 mg tablet also contains iron oxide red, iron oxide yellow, and polysorbate 80.

polydetrose, and triacetin, and the 40 mg tablet also writing for over the new section, and the 40 mg tablet also writing for over the new section, and the 40 mg tablet also writing for over the new section, and the 40 mg tablet also writing for over the new section, and the 40 mg tablet also writing for over the new section, and the 40 mg tablet also writing for over the new section, and the 40 mg tablet also writing for over the new section, and the 40 mg tablet also writing for over the new section, and the 40 mg tablet also writing for over the new section, and the 40 mg tablet also writing for over the new section, and the 40 mg tablet also writing for over the 40 mg tablet also writing for the hydrocodone. Pharmacological effects of opioid agonists include anxibysis, euphoria, feelings of relaxation, respiratory depression, constituation, mices, and cough suppression, as well as analgesia. Like all pure opioid agonist analgesic, with increasing doses there is increasing analgesic, and agonistar analgesic and agonistar analgesic, where there is a limit to the analgesic affect with increasing doses. With pure opioid agonist analgesics, there is no defined maximum dose; the ceiling to analgesic effectiveness is imposed only by side effects, the more serious of which may induce somolence and respiratory depression.

The precise mechanism of the analgesic action is unknown. However, specific CNS opioid receptors for endogenous compounds with opioid-like activities been identified throughout the brain and spinal cord and play a role in the analgesic effects of this drug.

Oxycodone produces respiratory depression by direct action on brain stem respiratory centers. The respiratory depression involves both a reduction in the responsiveness of the brain stem respiratory centers to increases in carbon dioxide tension and to electrical stimulation.

Accession of the strain stem respiratory verifies to increases in varion duxide tension and to electrical stimulation. Oxycodone depresses the cough reflex by direct effect on the cough center in the medulla. Antitussive effects may occur with doses lower than those usually required for analgesia.

Oxycodone causes moiss, even in total darkness. Pinpoint pupils are a sign of opioid overdose but are not pathognomonic (e.g., pontine lesions of hemorrhagic or ischemic origin may produce similar findings). Marked mydriasis rather than miosis may be seen with hypoxia in the setting of oxycodone hydrochlonde extended-release tablet overdose (see **OVERDOSAGE**).

Castrointeetinal Tract and Other Smooth Muscle Oxycodone causes a reduction in motify associated with an increase in smooth muscle tone in the antrum of the stomach and duodenum. Digestion of food in the small intestine is deleyed and propulsive contractions are decreased. Propulsive peristallic waves in the colon are decreased, while tone may be increased to the point of spasm resulting in constipation. Other opiol-induced effects may include a reduction in gastric, biliary and pancreatic secretions, spasm of sphincter of Oddi, and transient elevations in serum amylase.

Cardiovascular System Oxycodone may produce release of histamine with or without associated peripheral vasodilation. Manifestations of histamine release and/or peripheral vasodilation may include pruntus, flushing, red eyes, sweating, and/or orthostatic hypotension.

vasodilation may include pruntus, flushing, red eyes, sweating, and/or orthostatic hypotension. Concentration – Efficacy Relationships Studies in normal volunteers and patients reveal predictable relationships between oxycodone dosage and plasma oxycodone concentrations, as well as between concentration and certain expected opioid effects, such as pupillary constriction, sedation, overall 'drug effect,' analgesia and feelings of 'relaxation.' As with all opioids, the minimum effective plasma concentration for analgesia will vary widely among patients, especially among patients, especially among patients who have been previously treated with potent agonis copids. As a result, patients need to be treated with individualized triation of dosage to the desired effect. The minimum effective analgesic concentration of oxycodone for any individual patient may increase over time due to an increase in pain, the development of a new pain syndrome and/or the development of analgesic tolerance. Concentration – Adverse Experience Relationships Oxycodone plasma concentration and increasing frequency of dose-related adverse experiences. There is a general relationship between increasing oxycodone plasma concentration and increasing frequency of dose-related or to levelopment of a new patients, expression. In opioid-tolerant patients, the situation is altered by the development of tolerance to poindi-related side affects, and the relationship between increasing oxycodone plasma concentration and increasing frequency of dose-related oxycolerance to opioid-related side affects, and the relationship is not clinically relevant. So with all opioids is the reserved do an opioid for a patients, the situation is altered by the development of tolerance to opioid-related side affects, and the relationship is as with all opioids is the relationships is altered by the development of tolerance to opioid-related side affects, and the relationship is as with all opioids.

As with all opioids, the dose must be individualized (see DOSAGE AND ADMINISTRATION), because the effective analgesic dose for some patients will be too high to be tolerated by other patients.

PHARMACOKINETICS AND METABOLISM

The activity of oxycodone hydrochloride extended-release tablets is primarily due to the parent drug oxycodone. Oxycodone hydrochloride extended-release tablets are designed to provide controlled delivery of oxycodone over 12 hours.

Breaking, chewing or crushing oxycodone hydrochloride extended-release tablets eliminates the controlled delivery mechanism and results in the rapid release and absorption of a potentially fatal dose of oxycodone.

and absorption or a potentially tatal dose of oxycodone. Oxycodone release from oxycodone hydrochloride extended-release tablets is pH independent. Oxycodone is well absorbed from oxycodone hydrochloride extended-release tablets with an oral bloevailability of 60% to 87%. The relative oral bloevailability of oxycodone hydrochloride extended-release tablets to immediate-release oral dosage forms is 100%. Upon repeated dosing in normal volunteers in pharmacokinetic studies, steady-state levels were achieved within 24-36 hours. Dose proportionality and/or bloavailability has been established for the 10 mg, 20 mg, ad 150 mg, table strengths for both peak plasma levels (C_{may}) and extent of absorption (AUC). Oxycodone is extensively metabolized and eliminated primarily in the urine as both conjugated and unconjugated metabolites. The apparent elimination hall-life of oxycodone following the administration of oxycodone hydrochloride extended-release tablets was 4.5 hours compared to 3.2 hours for immediate-release oxycodone.

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Initial release of bycourse from the table. Indived by a prioritiged release. Does proportionality has been established for the 10 mg, 20 mg, 40 mg, and 80 mg tablet strengths for both peak plasma concentrations (C_{max}) and extent of absorption (AUC) (see Table 1 below). Another study established that the 160 mg tablet is bioequivalent to 2 x 80 mg tablets as well as to 4 x 40 mg for both peak plasma concentrations (C_{max}) and extent of absorption (AUC) (see Table 2 below). Given the short half-life of elimination of oxycodone from oxycodone hydrochloride extended-release tablets, steady-state plasma concentrations of oxycodone

initial release of oxycodone from the tablets exhibit a biphasic absorption pattern with two apparent absorption half-times of 0.6 and 6.9 hours, which describes the Dese preportionality the apparent absorption half-times of 0.6 and 6.9 hours, which describes the

Initial release of oxycodone from the tablet tonowed by a prolonged release. Dose proportionality has been established for the 10 mg, 20 mg, 40 mg, and 80 mg tablet strengths for both peak plasma concentrations (C_{max}) and extent of absorption (AUC) (see Table 1 below). Another study established that the 160 mg tablet is bioequivalent to 2 x 80 mg tablets as well as to 4 x 40 mg for both peak plasma concentrations (C_{max}) and extent of absorption (AUC) (see Table 2 below). Given the short half-life of elimination of oxycodone from oxycodone hydrochloride extended-release tablets, steady-state plasma concentrations of oxycodone



are achieved within 24-36 hours of initiation of dosing with oxycodone hydrochloride extended-release tablets. In a study comparing 10 mg of oxycodone hydrochloride extended-release tablets every 12 hours to 5 mg of immediate-release oxycodone every 6 hours, the two treatments were found to be equivalent for AUC and G_{men} and similar for C_{me} (trough) concentrations. There was less fluctuation in plasma concentrations for the oxycodone hydrochloride extended-release tablets than for the immediate-release formulation.

Table 1. Mean [% coefficient variation]					
Regimen	Dosage Form	AUC (ng+hr/mL)†	C _{max} (ng/mL)	T _{mex} (hrs)	Trough Conc. (ng/mL)
Single Dose	10 mg oxycodone hydrochloride extended-release tablets	100.7 [26.6]	10.6 [20.1]	2.7 [44.1]	n.a.
	20 mg oxycodone hydrochloride extended-release tablets	207.5 [35.9]	21.4 [36.6]	3.2 [57.9]	n.a.
	40 mg oxycodone hydrochloride extended-release tablets	423.1 [33.3]	39.3 [34.0]	3.1 [77.4]	n.a.
Multiple Dose	80 mg oxycodone hydrochloride extended-release tablets*	1085.5 [32.3]	98.5 [32.1]	2.1 [52.3]	n.a
	10 mg oxycodone hydrochloride extended-release tablets g12h	103.6 [38.6]	15.1 [31.0]	3.2 [69.5]	7.2 [48.1]
	5 mg immediate-release q6h	99.0 [36.2]	15.5 [28.8]	1.6 [49.7]	7.4 [50.9]

Table 2. Mean [% coefficient variation]

Regimen	Dosage Form	AUC. (ng•hr/mL)†	C _{max} (ng/mL)	T _{mex} (hrs)	Trough Conc. (ng/mL)
lingle Dose	4 x 40 mg oxycodone hydrochloride extended-release tablets*	1935.3 [34.7]	152.0 [28.9]	2.56 [42.3]	n.a.
	2 x 80 mg oxycodone hydrochloride extended-release tablets'	1859.3 [30.1]	153.4 [25.1]	2.78 [69.3]	n.a
	1 x 160 mg oxycodone hydrochloride extended-release tablets*	1856.4 [30.5]	156.4 [24.8]	2.54 [36 .4]	n.a.

 † for single-dose AUC = AUC $_{0.44i}$ for multiple dose AUC = AUC $_{0.1}$, * data obtained while volunteers received nattrexone which can enhance absorption

Oxycodone hydrochloride extended-release tablets ARE NOT INDICATED FOR RECTAL ADMINISTRATION. Data from a study involving 21 normal volunteers show that oxycodone hydrochloride extended-release tablets administered per rectum resulted in an AUC 39% greater and a Cmax 9% higher than tablets administered by mouth. Therefore, there is an increased risk of adverse events with rectal administration.

Food Effects Food has no significant effect on the extent of absorption of oxycodone from oxycodone hydrochloride extended-release tablets. However, the peak plasma concentration of oxycodone increased by 25% when oxycodone hydrochloride extended-release 160 mg tablet was administered with a high fat meal.

Distribution Following intravenous administration, the volume of distribution (Vss) for oxycodone was 2.6 L/kg. Oxycodone binding to plasma protein at 37°C and a pH of 7.4 was about 45%. Once absorbed, oxycodone is distributed to skeletal muscle, liver, intestinal tract, lungs, spieen and brain. Oxycodone has been found in breast mik (see PRECAUTIONS). Metabolism

Metabolism Oxycodone hydrochloride is extensively metabolized to noroxycodone, oxymorphone, and their glucuronides. The major circulating metabolite is noroxycodone with an AUC ratio of 0.6 relative to that of oxycodone. Noroxycodone is reported to be a considerably weaker analgesic than oxycodone. Oxymorphone,



Excretion Oxycodone and its metabolites are excreted primarily via the kidney. The amounts measured in the urins have been reported as follows: free oxycodone up to 19%; conjugated oxycodone up to 50%; free oxymorphone 0%; conjugated oxymorphone ≤14%; both free and conjugated noroxycodone have been found in the urine but not quantified. The total plasma clearance was 0.8 L/min for adults.

Special Populations

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Elderly The plasma concentrations of oxycodone are only nominally affected by age, being 15% greater in elderly as compared to young subjects.

Gender Female subjects have, on average, plasma oxycodone concentrations up to 25% higher than males on a body weight adjusted basis. The reason for this difference is unknown.

Renal Impairment Data from a pharmacokinetic study involving 13 patients with mild to severe renal dysfunction (creatinine clearance <60 mL/min) show peak plasma oxycodone and noroxycodone concentrations 50% and 20% higher, respectively, and AUC values for oxycodone, noroxycodone, and oxymorphone 60%, 50%, and 40% higher than normal subjects, respectively. This is accompanied by an increase in seclation but not by differences in respiratory rate, pupillary constriction, or several other measures of drug effect. There was an increase in t₂ of elimination for oxycodone of only 1 hour (see **PRECAUTIONS**).

Henstic Impairment

pairment study involving 24 patients with mild to moderate hepatic dysfunction show peak plasma oxycodone and noroxycodone concentrations 50% and respectively, than normal subjects. AUC values are 95% and 65% higher, respectively. Oxymorphone peak plasma concentrations and AUC values (30% and 40%. These differences are accompanied by increases in some, but not other, drug effects. The 1½ elimination for oxycodone increased 20% higher, respectively, than norm are lower by 30% and 40%. These by 2.3 hours (see **PRECAUTIONS**)

by 2.3 hours (see PHECAUTIONS). Drug-Drug Interactions (see PRECAUTIONS) Oxycodone is metabolized in part by cytochrome P450 2D6 to oxymorphone which represents less than 15% of the total administered dose. This route of elimination may be blocked by a variety of drugs (e.g., certain cardiovascular drugs including amiodarone and quinidine as well as polycyclic anti-depressants). However, in a study involving 10 subjects using quinidine, a known inhibitor of cytochrome P450 2D6, the pharmacodynamic effects of oxycodone were unchanged.

unchanged

Pharmacodynamics Pharmacodynamics an analgesic gain model involving 182 patients with moderate to severe pain. Twenty and 30 mg of oxycodone hydrochloride extended-release tablets (10, 20, and 30 mg) in a nanalgesic pain model involving 182 patients with moderate to severe pain. Twenty and 30 mg of oxycodone hydrochloride extended-release tablets were superior in reducing pain compared with placebo, and this difference was statistically significant. The onset of analgesic action with oxycodone hydrochloride extended-release tablets occurred within 1 hour in most patients following oral administration.

CLINICAL TRIALS A double-blind placebo-controlled, fixed-dose, parallel group, two-week study was conducted in 133 patients with chronic, moderate to severe pain, who were judged as having inadequate pain control with their current therapy. In this study, 20 mg oxycodone hydrochloride extended-release tablets q12h but not 10 mg oxycodone hydrochloride extended-release tablets q12h decreased pain compared with placebo, and this difference was statistically significant.

INDICATIONS AND USAGE Oxyccdone hydrochloride extended-release tablets are an extended-release oral formulation of oxycodone hydrochloride indicated for the manag moderate to severe pain when a continuous, around-the-clock analgesic is needed for an extended period of time. ement of

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Oxycodone nydrochlonde extended-release tablets are not interned to use as a primal equation. Physicians should individualize treatment in every case, initiating therapy at the appropriate point along a progression from non-opioid analgesics, such as non-steroidal anti-inflammatory drugs and acetaminophen to opicids in a plan of pain management such as outlined by the World Heath Organization, the Agency for Health Research and Quality (formerly known as the Agency for Health Care Policy and Research), the Federation of State Medical Boards Model Guidelines, or steroidal anti-inflammatory Health Research and Qual the American Pain Society

the American Pain Society. Oxycodone hydrochloride extended-release tablets are not indicated for pain in the immediate post-operative period (the first 12-24 hours following surgery), or if the pain is mild, or not expected to persists for an extended period of time. Oxycodone hydrochloride extended-release tablets are only indicated for post-operative use if the patient is already receiving the drug prior to surgery or if the postoperative pain is expected to be moderate to severe and parsist for an extended period of time. Physicians should individualize treatment, moving from parenteral to oral analgesics as appropriate. (See American Pain Society evidence)

CONTRAINDICATIONS Oxycodone hydrochloride extended-release tablets are contraindicated in patients with known hypersensitivity to oxycodone, or in any situation where oploids are contraindicated. This includes patients with significant respiratory depression (in unmonitored settings or the absence of resuscitative equipment), and are contraindicated. This includes patients with significant respiratory depression (in unmonitored settings or the absence of resuscitative equipment), and patients with acute or severe bronchial asthma or hypercarbia. Oxycodone hydrochloride extended-release tablets are contraindicated in any patient who has or patients with acute or severe bronchial asthma or hypercarbia. with acute or severe process, acted of having paralytic ileus.

WARNINGS OXYCODONE HYDROCHLORIDE EXTENDED-RELEASE TABLETS ARE TO BE SWALLOWED WHOLE, AND ARE NOT TO BE BROKEN, CHEWED OR CRUSHED. TAKING BROKEN, CHEWED OR CRUSHED OXYCODONE HYDROCHLORIDE EXTENDED-RELEASE TABLETS COULD LEAD TO THE RAPID RELEASE AND ABSORPTION OF A POTENTIALLY FATAL DOSE OF OXYCODONE.

Misuse, Abuse and Diversion of Oploids Oxycodone is an oploid agonist of the morphine-type. Such drugs are sought by drug abusers and people with addiction disorders and are subject to criminal Oxycodone is an oploid agonist of the morphine-type. Such drugs are sought by drug abusers and people with addiction disorders and are subject to criminal

aversion. Oxycodone can be abused in a manner similar to other opioid agonists, legal or illicit. This should be considered when prescribing or dispensing oxycodor hydrochioride extended-release tablets in situations where the physician or pharmacist is concerned about an increased risk of misuse, abuse, or diversion. Oxycodone hydrochioride extended-release tablets have been reported as being abused by crushing, chewing, snotting, or injecting the dissolved produc These practices will result in the uncontrolled delivery of the opioid and pose a significant risk to the abuser that could result in overdose and death (se WARNINGS and DRUG ABUSE AND ADDICTION). ensing oxycodone d product

Concerns about abuse, addiction, and diversion should not prevent the proper management of pain. The development of addiction to opioid analgesics in properly managed patients with pain has been reported to be rare. However, data are not available to establish the true incidence of addiction in chronic pain

patients. Healthcare professionals should contact their State Professional Licensing Board, or State Controlled Substances Authority for information on how to prevent and detect abuse or diversion of this product. Interactions with Alcohol and Drugs of Abuse Oxycochore may be expected to have additive effects when used in conjunction with alcohol, other opioids, or illicit drugs that cause central nervous system Oxycochore may be expected to have additive effects when used in conjunction with alcohol, other opioids, or illicit drugs that cause central nervous system

DRUG ABUSE AND ADDICTION Oxycodone hydrochloride extended-release tablets are a mu-agonist oploid with an abuse liability similar to morphine and are a Schedule II controlled substance. Oxycodone, like morphine and other opioids used in analgesia, can be abused and is subject to criminat diversion. Drug addiction is characterized by compulsive use, use for non-medical purposes, and continued use despite harm or risk of harm. Drug addiction is a treatable disease, utilizing a multi-disciplinary approach, but relapse is common.

"Drug seeking" behavior is very common in addicts and drug abusers. Drug-seeking tactics include emergency calls or visits near the end of office hours, refusat to undergo appropriate examination, testing or referral, repeated "toss" of prescriptions, tampering with prescriptions and refusatore to provide pror medical records or contact information for other treating physician(s). "Doctor shopping" to obtain additional prescriptions is common among drug abusers and people suffering from untreated addiction.

Abuse and addiction are separate and distinct from physical dependence and tolerance. Physicians should be aware that addiction may not be accompanied by accourrent tolerance and symptoms of physical dependence in all addicts. In addition, abuse of opicids can occur in the absence of true addiction and is characterized by misuse for non-medical purposes, often in combination with other psychoactive substances. Oxycodene hydrochioride extended-release tablets, like other opicids, have been diverted for non-medical use. Careful record-keeping of prescribing information, including quantity, frequency, and renewal requests is strongly advised.

Proper assessment of the patient, proper prescribing practices, periodic reevaluation of therapy, and proper dispensing and storage are appropriate measures that help to limit abuse of opioid drugs.

that here to limit abuse of opioid drugs. Oxycodone hydrochloride extended-release tablets consist of a polymer matrix, intended for oral use only. Abuse of the crushed tablet poses a hazard of overdose and death. This risk is increased with concurrent abuse of alcohol and other substances. With parenteral abuse, the tablet excipients, especially tablet, can be expected to result in local tissue necrosis, infection, pulmonary granulomes, and increased risk of endocarditis and valvular heart injury. Parenteral drug abuse is commonly associated with transmission of infectious diseases such as hepatitis and HIV.

and valvular heart injury. Parenteral drug abuse is community associate with transmission Respiratory depression is the chief hazard from oxycodone, the active or gredient in oxycodone hydrochloride extended-release tablets, as with all opioid Respiratory depression is a particular problem in elderly or debilitated patients, usually following large initial doses in non-tolerant patients, or when opioids are given in conjunction with other agents that depress respiration. Oxycodone should be used with extreme caution in patients with significant chronic obstructive pulmonary disease or cor pulmonale, and in patients having a oxycodone should be used with extreme caution in patients with significant chronic obstructive pulmonary disease or cor pulmonale, and in patients having a oxycodone may decrease respiratory reserve, hypoxia, hypercapina, or previsiting respiratory depression. In such patients, even usual therapeutic doses of sovpcodone may decrease respiratory dive to the point of apnea. In these patients alternative non-opioid analgesics should be considered, and opioids should be employed only under careful medical supervision at the lowest effective dose.

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Head Injury Head Injury Oxycodone hydrochloride extended-release tablets may cause severe hypotension. There is an added risk to individuals whose ability to maintain blood pressure has been compromised by a depleted blood volume, or after concurrent administration with drugs such as phenothiazines or other agents which compromise vasomotor tone. Oxycodone may produce orthostatic hypotension in ambulatory patients. Oxycodone, like all opioid analgesics of the morphine-type, should be administered with caution to patients in circulatory shock, since vascidiation produced by the drug may further reduce cardiac output and blood pressure.

Pressure. Hypotensive Effect Oxycodone hydrochloride extended-release tablets may cause severe hypotension. There is an added risk to individuals whose ability to maintain blood pressure has been compromised by a depleted blood volume, or after concurrent administration with drugs such as phenothiazines or other agents which compromise vasomotor hore. Oxycodone may produce orthostatic hypotension in ambulatory patients. Oxycodone, like all opioid analgesics of the morphine type, should be administered with caution to patients in circulatory shock, since vasodilation produced by the drug may further reduce cardiac output and blood necessing

PRECAUTIONS General

General Opioid analgesics have a narrow therapeutic index in certain patient populations, especially when combined with CNS depressant drugs, and should be reserved for cases where the benefits of opioid analgesia outweigh the known risks of respiratory depression, altered mental state, and postural hypotension. Use of oxycodone hydrochoride extended-release tables is associated with increased potential risks and should be used only with caution in the following conditions: acute alcoholism; adrenocortical insufficiency (e.g., Addision's disease): CNS depression or coma; delifuting thermers; debilitated patients; kyphoscoliasis associated with respiratory depression; myxedema or hypothyroidism; prostatic hypertrophy or urethral stricture; severe impairment of hepatic, pulmonary or renal function; and toxic psychosis.

The administration of experiences, and use psycholas. The administration of expectedness were obscure the diagnosis or clinical course in patients with acute abdominal conditions. Oxycodone may aggravate convulsions in patients with convulsive disorders, and all opiolds may induce or aggravate seizures in some clinical settings.

convulsions in patients with convulsive disorders, and all opioids may induce or aggravate services in some cancel and a sounge. Interactions with Other CNS Depresents Oxycodone hydrochloride extended-release tablets should be used with caution and started in a reduced dosage (1/3 to 1/2 of the usual dosage) in patients who are concurrently receiving other central nervous system depressants including sedatives or hydrochlorid, general anesthetics, phenothiazines, other tranquilizers, and alcohol, interactive effects resulting in respiratory depression, hydrochlorid sedation, or coma may result if these drugs are taken in combination with the usual doses of oxycodone hydrochloride extended-release tablets.

Interactions with Mixed Agonist/Antagonist Opioid Analgesics Agonist/antagonist analgesics (i.e., pentazocine, nalbuphine, butorphanol, and buprenorphine) should be administered with caution to a patient who has received or is receiving a course of therapy with a pure opioid agonist analgesic such as oxycodone. In this situation, mixed agonist/antagonist analgesics may reduce the analgesic effect of oxycodone ad/or may precipitate withdrawal symptoms in these patients.

Ambulatory Surgery and Post-Operative Use Oxycodone hydrochloride extended-release tablets are not indicated for pre-emptive analgesia (administration pre-operatively for the management of post-operative pain).

Ovycodone hydrochloride extended-release tablets are not indicated for pain in the immediate post-operative period (the first 12 to 24 hours following surgery) for patients not previously taking the drug, because its safety in this setting has not been established. Oxycodone hydrochloride extended-release tablets are not indicated for pain in the post-operative period if the pain is mild or not expected to persist for an extended period of time.

Tor an extended period of time. Oxycodone hydrochloride extended-release tablets are only indicated for post-operative use if the patient is already receiving the drug prior to surgery or if the postoperative pain is expected to be moderate to severe and persist for an extended period of time. Physicians should individualize treatment, moving from parenteral to oral analgesics as appropriate (See American Pain Society guidelines). Patients who are already receiving oxycodone hydrochloride extended-release tablets as part of ongoing analgesic therapy may be safely continued on the drug if appropriate dosage adjustments are made considering the procedure, other drugs given, and the temporary changes in physiology caused by the surgical intervention (see DOSAGE AND ADMINISTRATION).

Oxycodone hydrochloride extended-release tablets and other morphine-like opioids have been shown to decrease bowel motility. Ileus is a common post-operative complication, especially after intra-abdominal surgery with opioid analgesia. Caution should be taken to monitor for decreased bowel motility in post-operative patients receiving opioids. Standard supportive therapy should be implemented.

Operative patients receivering operates diamate supporter memory should be implemented. Use in Panceretic/Billiary Tract Disease Oxycodone may cause spasm of the sphincter of Oddi and should be used with caution in patients with billiary tract disease, including acute pancreatitis. Opioids like oxycodone may cause increases in the serum amylase level.

Tolerance and Physical Dependence Tolerance is the need for increasing doses of opioids to maintain a defined effect such as analgesia (in the absence of disease progression or oth ractors). Physical dependence is manifested by withdrawal symptoms after abrupt discontinuation of a drug or upon administration of an antagonist dependence and tolerance are not unusual during chronic opioid therapy.

The opioid abstinence or withdrawal syndrome is characterized by some or all of the following: restlessness, lacrimation, rhinorrhea, yawning, perspiration, chilis, myalgia, and mydriasis. Other symptoms also may develop, including: irritability, anxiety, backache, joint pain, weakness, abdominal cramps, insomnia, nausea, anorexia, vomiting, diarrhea, or increased blood pressure, respiratory rate, or heart rate.

In general, opioids should not be abruptly discontinued (see DOSAGE AND ADMINISTRATION: Cessation of Therapy).

Information for Patients/Caregivers if clinically advisable, patients receiving oxycodone hydrochloride extended-release tablets or their caregivers should be given the following information by the physician, rurse, pharmactist, or caregiver:

- Patients should be aware that oxycodone hydrochloride extended-release tablets contain oxycodone, which is a morphine-like substance 2
- Patients should be advised that oxycodone hydrochloride extended-release tablets contain oxycodone, which is a morphine-like substance. Patients should be advised that oxycodone hydrochloride extended-release tablets were designed to work properly only if swallowed whole. Oxycodone hydrochloride extended-release tablets will release all their contents at once if broken, chewed, or crushed, resulting in a risk of fatal overdose. Patients should be advised to report episodes of breakthrough pain and adverse experiances occurring during therapy. Individualization of dosage is essential to make optimal use of this medication. Patients should be advised not to adjust the dose of oxycodone hydrochloride extended-release tablets without consulting the prescribing professional. Patients should be advised that oxycodone hydrochloride extended-release tablets may impair mental and/or physical ability required for the performance of potentially hazardous tasks (e.g., driving, operating heavy machinery). 3
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- 8.
- potentially hazardous tasks (e.g., driving, operating heavy machinery). Patients should not combine oxycodone hydrochloride extended-release tablets with alcohol or other central nervous system depressants (sleep aids, tranquilizers) except by the orders of the prescribing physician, because dangerous additive effects may occur, resulting in serious injury or death. Women of childbearing potential who become, or are planning to become, pregnant should be advised to consult their physician regarding the effects of analgesics and other drug use during pregnancy on themselves and their unborn child. Patients should be advised that oxyccodone hydrochloride extended-release tablets are a potential who best should neve be given to anyone other than the individual for whom it was prescribed. Patients should be advised that if they have been receiving treatment with oxycodone hydrochloride extended-release tablets does, rather than a new weeks and cessation of therapy is indicated, it may be appropriate to taper the oxycodone hydrochloride extended-release tablets does, rather than a anyoing divert than a terior to tab performance it, due to the risk of precipitating withdrawal symptoms. Their physician can provide a dose schedule to accomplish a gradual discontinuation of the medication. q

10. Patients should be instructed to keep oxycodone hydrochloride extended-release tablets in a secure place out of the reach of children. When oxycodone hydrochloride extended-release tablets are no longer needed, the unused tablets should be destroyed by flushing down the toilet. See text of Patient Package Insert, which appears after the **HOW SUPPLIED** section.

Use in Drug and Alcohol Addiction Use in Drug and Alcohol Addiction Oxycodone hydrochloride extended-release tablets are an opioid with no approved use in the management of addictive disorders. Its proper usage in individuals with drug or alcohol dependence, either active or in remission, is for the management of pain requiring opioid analgesia.

Drug-Drug Interactions Opioid analgesics, including oxycodone hydrochloride extended-release tablets, may enhance the neuromuscular blocking action of skeletal muscle relaxants and produce an increased degree of respiratory depression.

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Oxycodone is metabolized in part to oxymorphone via cytochrome P450 2D6. While this pathway may be blocked by a variety of drugs (e.g., certain cardiovascular drugs including amiodarone and quinidine as well as polycyclic antidepressants), such blockade has not yet been shown to be of clinical significance with this agent. Clinicians should be aware of this possible interaction, however.

Use with CNS Depresents Oxycodone hydrochloride extended-release tablets, like all opioid analgesics, should be started at 1/3 to 1/2 of the usual dosage in patients who are concurrently receiving other central nervous system depressants including sedatives or hypotics, general anesthetics, phenothiazines, centrally acting anti-emetics, tranquilizers, and alcohol because respiratory depression, hypotension, and profound sedation or coma may result. No specific interaction between oxycodone and monoamine oxidase inhibitors has been observed, but caution in the use of any opioid in patients taking this class of drugs is appropriate.

Carcinogenesis, Mutagenesis, Impairment of Fertility Studies of oxycodone to evaluate lis carcinogenic potential have not been conducted.

Studies of oxycodone to evaluate its carcinogenic puterius have not been conducted. Oxycodone was not mutagenic in the following assays: Ames Salmonella and E, coli test with and without metabolic activation at doses of up to 5000 mog, chromosomal aberration test in human lymphocytes in the absence of metabolic activation at doses of up to 1500 mog/mL and with activation 48 hours after exposure at doses of up to 5000 mog/mL, and in the *in vivo* bone marrow micronucleus test in mice (at plasma levels of up to 48 mog/mL). Oxycodone was clastogenic in the human hymphocyte chromosomal assay in the presence of metabolic activation in the human chromosomal aberration test (at greater than or equal to 1250 mog/mL) at 24 but not 48 hours of exposure and in the mouse lymphoma assay at doses of 50 mog/mL or greater with metabolic activation and at 400 mog/mL or greater without metabolic activation.

Pregnancy Pregna

Labor and Delivery Oxycodone hydrochloride extended-release tablets are not recommended for use in women during and immediately prior to labor and delivery because oral opioids may cause respiratory depression in the newborn. Neonates whose mothers have been taking oxycodone chronically may exhibit respiratory depression and/or withdrawal symptoms, either at birth and/or in the nursery.

and/or withdrawa symptons, tunto a table and the action and the second symptoms of a constraint of the second symptoms of

Declaric Use Safety and effectiveness of oxycodone hydrochloride extended-release tablets have not been established in pediatric patients below the age of 18. It must be remembered that oxycodone hydrochloride extended-release tablets cannot be crushed or divided for administration.

Certaint Use In controlled pharmacokinetic studies in elderly subjects (greater than 65 years) the clearance of oxycodone appeared to be slightly reduced. Compared to young actuits, the plasma concentrations of oxycodone were increased approximately 15% (see **Pharmacokinetics and Metabolism**). Of the total number of subjects (445) in clinical studies of oxycodone hydrochloide extended-release tablets, 148 (33.3%) were age 65 and older (including those age 75 and older; in clinical trials with appropriate initiation of therapy and dose litration, no untoward or unexpected side effects were seen in the elderly patients who received oxycodone hydrochloide extended-release tablets. Thus, the usual doses and dosing intervals are appropriate for these patients. As with all opioids, the starting dose should be reduced to ½ to ½ of the usual doses in dobilitated, non-tolerant patients. Respiratory depression is the chief hazard in elderly or debilitated patients, usually following large initial doses in non-tolerant patients, or when opioids are given in conjunction with other agents that depress respiration.

agents that toppose toppose toppose. Laboratory Monitoring Due to the broad range of plasma concentrations seen in clinical populations, the varying degrees of pain, and the development of tolerance, plasma oxycodone measurements are usually not helpful in clinical management. Plasma concentrations of the active drug substance may be of value in selected, unusual or measurements are usually not helpful in clinical management. Plasma concentrations of the active drug substance may be of value in selected, unusual or memory operations.

Hepatic Impairment A study of oxycodone hydrochloride extended-release tablets in patients with hepatic impairment indicates greater plasma concentrations than those with normal function. The initiation of therapy at V_3 to V_2 the usual doses and careful dose titration is warranted.

Renal impairment In patients with renal impairment, as evidenced by decreased creatinine clearance (<60 mL/min), the concentrations of oxycodone in the plasma are approximately 50% higher than in subjects with normal renal function. Dose initiation should follow a conservative approach. Dosages should be adjusted according to the clinical situation.

Gender Differences

Gender Unterences In pharmacokinetic studies, opioid-naive females demonstrate up to 25% higher average plasma concentrations and greater frequency of typical opioid adverse events than males, even after adjustment for body weight. The clinical relevance of a difference of this magnitude is low for a drug intended for chronic usage at individualized dosages, and there was no male/female difference detected for efficacy or adverse events in clinical trials.

ADVERSE REACTIONS The safety of oxycodone hydrochionide extended-release tablets was evaluated in double-blind clinical triats involving 713 patients with moderate to severe pain of various etiologies. In open-label studies of cancer pain, 187 patients received oxycodone hydrochioride extended-release tablets in total daily doses ranging from 20 mpt of 640 mp er day. The average total daily dose was approximately 105 mp per day. Sentous adverse reactions which may be associated with oxycodone hydrochioride extended-release tablet therapy in clinical use are those observed with other opicid analgesics, including respiratory depression, apnea, respiratory arrest, and (to an even lesser degree) circulatory depression, hypotension or shock (see **OVERDOSAGE**).

The non-serious advarse events seen on initiation of therapy with oxycodons hydrochlonide extended-release tablets are typical opioid side effects. These events are dose-dependent, and their frequency depends upon the dose, the clinical setting, the patient's level of opioid tolerance, and host factors specific to the individual. They should be expected and managed as a part of opioid analgesia. The most frequent (>5%) include: constipation, nausea, somnolence, dizziness, vomiting, pruritus, headache, dry mouth, sweating, and asthenia.

dizzness, vomiting, pruntus, headache, dry mouth, sweating, and asthenia. In many cases the frequency of these events during initiation of therapy may be minimized by careful individualization of starting dosage, slow titration, and the avoidance of large swings in the plasma concentrations of the opioid. Many of these adverse events will cease or decrease in intensity as oxycodone hydrochloride extended-release tablet therapy is continued and some degree of tolerance is developed. Clinical trials comparing oxycodone hydrochloride extended-release tablets with immediate-release oxycodone and placebo revealed a similar adverse event profile between oxycodone hydrochloride extended-release tablets with immediate-release oxycodone. The most common adverse events (>5%) reported by patients at least once during therapy were:

Table 3

	Oxycodone Hydrochloride Extended-Release Tablets (n=227) (%)	immediate Release (n=225) (%)	Placebo (n=45) (%)
Constipation	23	26	7
Nausea	23	27	11
Somnolence	23	24	4
Dizziness	13	16	9
Pruritus	13	12	2
Vomiting	12	14	7
Headache	7	8	7
Dry Mouth	6	7	2
Asthenia	é	7	_
Sweating	5	6	2

The following adverse experiences were reported in oxycodone hydrochioride extended-release tablet treated patients with an incidence between 1% and 5%. In descending order of frequency they were anorexia, nervousness, insomnia, tever, contusion, diarthea, abdominal pain, dyspepsia, rash, anxiety, euphoria, dyspnea, postural hypotension, chilis, kurking, gastrikis, abnormal cireams, thought abnormalities, and hiccups. The following adverse reactions occurred in less than 1% of patients involved in clinical trials or were reported in post marketing experience:

General: accidental injury, chest pain, facial edema, malaise, neck pain, pain

Cardiovascular: migraine, syncope, vasodilation, ST depression

Digestive: dysphagia, eructation, flatulence, gastrointestinal disorder, increased appetite, nausea and vomiting, stomatilis, ileus

Hemic and Lymphatic: lymphadenopathy

Metabolic and Nutritional: dehydration, edema, hyponatremia, peripheral edema, syndrome of inappropriate antidiuretic hormone secretion, thirst Nervous: abnormal gait, agitation, amnesia, depersonalization, depression, emotional lability, hallucination, hyperkinesia, hyposthesia, hypotonia, malaise, paresthesia, seizures, speech disorder, stupor, tinnitus, tremor, vertigo, withdrawal syndrome with or without seizures

Respiratory: cough increased, pharyngitis, voice alteration

Skin: dry skin, exfoliative dermatitis, urticaria

Special Senses; abnormal vision, taste perversion

Urogenital: amenorrhea, decreased libido, dysuria, hematuria, impotence, polyuria, urinary retention, urination impaired

OVERDOSAGE c ade with oxycodone can be manifested by respiratory depression, somnolence progressing to stupor or coma, skeletal muscle flaccidity ~ NAMESTICESIA: SELVINES, SUBBON MICONO, COMP. Respiratory: cough increased, pharyngitis, voice alteration

Skin douskin explicative dermatitis, unicaria

Special Senses: abnormal vision, taste perversion

Urogenital: amenorrhea, decreased libido, dysuria, hematuria, impotence, polyuria, urinary retention, urination impaired

OVERDOSAGE

ICCAGE verdosage with oxycodone can be manifested by respiratory depression, somnolence progressing to stupor or coma, skeletal muscle flaccidity, cold and skin, constricted pupils, bradycardia, hypotension, and death. Acute o clammy

clammy skin, constricted pupils, bradycardia, hypotension, and dealh. Deaths due to overdose have been reported with abuse and misuse of oxycodone hydrochloride extended-release tablets, by ingesting, inhaling, or injecting the crushed tablets. Review of case reports has indicated that the risk of fatal overdose is further increased when oxycodone hydrochloride extended-release tablets are abused concurrently with alcohol or other CNS depressants, including other opioids. In the treatment of oxycodone overdosage, primary attention should be given to the re-establishment of a patent airway and institution of assisted or controlled ventilation. Supportive measures (including oxygen and vasopressors) should be employed in the management of circulatory shock and pulmonary edema accompanying overdosa as indicated. Cardiac arrest or arrhythmias may require cardiac massage or delibritation. The pure opioid antagonists such as naloxone or namefene are specific antidocles against respiratory depression secondary to oxycodone overdose. In patients who are physically dependent on any opioid agoinst including oxycodome hydrochoride extended-release tablets, an abrupt or complete reversal of circulatory of the withdrawal syndrome produced will depend on the degree of physical dependence and the dose of the antagonist administered. Please see the prescription information for the specific opioid antagonist for deprese of physical dependence and the dose of the antagonist administered. Please see the prescription information for the specific opioid antagonist of the integrations.

DOSAGE AND ADMINISTRATION General Principles

General Principles OXYCODONE HYDROCHLORIDE EXTENDED-RELEASE TABLETS ARE AN OPIOID AGONIST AND A SCHEDULE II CONTROLLED SUBSTANCE WITH AN ABUSE LIABILITY SIMILAR TO MORPHINE.

AN ABUSE LIABILLY SIMILAR TO MORPHINE. OXYCODONE, LIKE MORPHINE AND OTHER OPIOIDS USED IN ANALGESIA, CAN BE ABUSED AND IS SUBJECT TO CRIMINAL DIVERSION. OXYCODONE HYDROCHLORIDE EXTENDED-RELEASE TABLETS ARE TO BE SWALLOWED WHOLE, AND ARE NOT TO BE BROKEN, CHEWED OR CRUSHED. TAKING BROKEN, CHEWED OR CRUSHED OXYCODONE HYDROCHLORIDE EXTENDED-RELEASE TABLETS LEADS TO THE RAPID RELEASE AND ABSORPTION OF A POTENTIALLY FATAL DOSE OF OXYCODONE.

In treating pain it is vital to assess the patient regularly and systematically. Therapy should also be regularly reviewed and adjusted based upon the patient's own reports of pain and side effects and the health professional's clinical judgment.

reports of pain and side effects and the health professional's clinical judgment. Oxycodone hydrochioride extended-release tablets are an extended-release oral formulation of oxycodone hydrochioride indicated for the management of moderate to severe pain requiring treatment with a strong opioid for continuous, around-the-clock analgesia for an extended period of time. The extended-release nature of the formulation allows oxycodone hydrochioride extended-release tablets to be effectively administered every 12 hours (see CLINICAL PHARMACOLOGY; PHARMACOKINETICS AND METABOLISM). While symmetric (same dose AM and PM), around-the-clock, or 12h dosing is appropriate for PHARMACOLOGY; PHARMACOKINETICS AND METABOLISM). While symmetric (same dose AM and PM), around-the-clock, or 12h dosing is appropriate for pharmacology of patients, some patients may benefit from asymmetric (different dose given in AM than in PM) dosing, tailored to their pain pattern. It is usually appropriate to treat a patient with only one oploid for around-the-clock therapy.

Physicians should individualize treatment using a progressive plan of pain management such as outlined by the World Health Organization, the American Pain Society and the Federation of State Medical Boards Model Guidelines. Health care professionals should follow appropriate pain management principles of careful assessment and ongoing monitoring [See BOXED WARNINGS].

Initiation of Therapy It is critical to initiate the dosing regimen for each patient individually, taking into account the patient's prior opioid and non-opioid analgesic treatment. Attention should be given to

the general condition and medical status of the patient;

tre general convincin and medical status of the patient;
 the daily dose, potency, and kind of the analgesics) the patient has been taking;
 the reliability of the conversion estimate used to calculate the dose of oxycodone;

(3) the reliability of the conversion estimate used to calculate the duse of oxycordine.
 (4) the patient's opioid exposure and opioid tolerance (if any).
 (5) special safety issues associated with conversion to oxycordone hydrochloride extended-release tablet doses at or exceeding 160 mg q12h; and
 (6) the balance between pain control and adverse experiences.

Care should be taken to use low initial doses of oxycodone hydrochloride extended-release tablets in patients who are not already opioid-tolerant, especially trose who are receiving concurrent treatment with muscle relaxants, sedatives, or other CNS active medications (see **PRECAUTIONS: Drug-Drug Interactions**).

Interactions). For initiation of oxycodone hydrochloride extended-release tablet therapy for patients previously taking opioids, the conversion ratios from Foley, KM. [NEJM, 1985; 313:34-95], found below, are a reasonable starting point, atthough not verified in well-controlled, multiple-dose trials. Experience indicates a reasonable starting dose of oxycodone hydrochloride extended-release tablets for patients who are taking non-opioid analgesics and require continuous around-the-clock therapy for an extended period of time is 10 mg qt2h. If a non-opioid analgesic is being provided, it may be continued. Oxycodone hydrochloride extended-release tablets should be individually titrated to a dose that provides adequate analgesia and minimizes side effects. Using standard conversion ratio estimates (see Table 4 below), multiply the mg/day of the previous opioids by the appropriate multiplication factors to obtain the equivalent total daily dose of oral oxycodone. 2. When groupering from expendence functions are appreciated and analgesia and minimizes interactive adapted to a structure of the previous opioids by the appropriate multiplication factors to obtain the equivalent total daily dose of oral oxycodone.

The equivalent total daily dose or or all exycolutine. When converting from exycodone, divide the 24-hour exycodone dose in half to obtain the twice a day (q12h) dose of exycodone hydrochloride extended-release tablets.

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release tablets. Round down to a dose which is appropriate for the tablet strengths available (10 mg, 20 mg, 40 mg, and 80 mg tablets). Discontinue all other around-the-clock opioid drugs when oxycodone hydrochloride extended-release tablet therapy is initiated. No fixed conversion ratio is likely to be satisfactory in all patients, especially patients receiving large opioid doses. The recommended doses shown in No fixed conversion ratio is likely to be satisfactory in all patients, especially patients receiving large opioid doses. The recommended doses shown in Table 4 below are only a starting point, and close observation and frequent titration are indicated until patients are stable on the new therapy. 5.

Table 4

Multiplication Factors for Converting the Daily Dose of Prior Opioids to the Daily Dose of Oral Oxycodone' (Mg/Day Prior Opioid x Factor = Mg/Day Oral Oxycodone)

y Oral Oxycodone)		
	Oral Prior Opioid	Parenteral Prior Opioid
Oxycodone	1	
Codeine	0.15	
Hydrocodone	0.9	-
Hydromorphone	4	20
Levorphanol	7.5	15
Meperidine	0.1	0.4
Methadone	1.5	3
Mombine	0.5	3

ad only for conversion to oral oxycodone. For patients receiving high-dose parenteral opicids, a more conservative conversion is warranted. For or high-dose parenteral morphine, use 1.5 instead of 3 as a multiplication factor.

In all cases, supplemental analgesia (see below) should be made available in the form of a suitable short-acting analgesic.

Oxycodone hydrochloride extended-release tablets can be safely used concomitantly with usual doses of non-opioid analgesics and analgesic adjuvants, provided care is taken to select a proper initial dose (see PRECAUTIONS).

provided care is taken to select a proper initial dose (see PRECAUTIONS). Conversion from Transdermal Fentanyl to Oxycodone Hydrochloride Extended-Release Tablets Eighteen hours following the removal of the transdermal fentanyl patch, oxycodone hydrochloride extended-release tablet treatment can be initiated. Although there has been no systematic assessment of such conversion, a conservative oxycodone dose, approximately 10 mg q12h of oxycodone hydrochloride extended-release tablet, should be initially substituted for each 25 mcg/hr fentanyl transdermal patch. The patient should be tollowed closely for early titration, as there is very limited clinical experience with this conversion.

Maraging Expected Opioid Adverse Experiences Most patients receiving opioids, especially those who are opioid-naive, will experience side effects. Frequently the side effects from oxycodone hydrochloride extended-release tablets are transient, but may require evaluation and management. Adverse events such as constipation should be anticipated and treated aggressively and proprivatically with a stimulant laxative and/or stool softener. Patients do not usually become tolerant to the constipating effects of opioids.

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Other opioid-related side effects such as sedation and nausea are usually self-limited and often a jot persist beyond the first tew days. If nausea persists and is unacceptable to the patient, treatment with anti-emetics or other modalities may relieve these symptoms and should be considered.

Individualization of Dosege Individualization of Dosege Croce therapy is initiated, pain relief and other opioid effects should be frequently assessed. Patients should be titrated to adequate effect (generally mild or no Croce therapy is initiated, pain relief and other opioid effects should be frequently assessed. Patients who experience breakthrough pain may require dosage pain with the regular use of no more than two doses of supplemental analgesia per 24 hours). Patients who experience breakthrough pain may require dosage adjustment or rescue medication. Because steady-state plasma concentrations are approximated within 24 to 35 hours, dosage adjustment may be carried out avery 1 to 2 days. It is most appropriate to increase the q12h dose, not the dosing frequency. There is no clinical information on dosing intervals shorter than avery 1 to 2 days. It is most appropriate to increase from 10 mg to 20 mg q12h, the total daily oxycodone dose usually can be increased by 25% to 50% of the current dose at each increase.

If signs of excessive opioid-related adverse experiences are observed, the next dose may be reduced. If this adjustment leads to inadequate analgesia, a supplemental dose of immediate-release oxycodone may be given. Alternatively, non-opioid analgesic adjuvants may be employed. Dose adjustments should be made to obtain an appropriate balance between pain relief and opioid-related adverse experiences.

If significant adverse events occur before the therapeutic goal of mild or no pain is achieved, the events should be treated aggressively. Once adverse events are under control, upward titration should continue to an acceptable level of pain control.

are order control, speare untration should commute to an acceptable level of pain control. During periods of changing analgesic requirements, including initial titration, frequent contact is recommended between physician, other members of the health-care team, the patient and the caregiver/family.

Supplemental Analgesia Most patients given around-the-clock therapy with controlled-release opicids may need to have immediate-release medication available for exacerbations of pain or to prevent pain that occurs predictably during certain patient activities (incident pain).

Meintenance of Therapy The intent of the titration period is to establish a patient-specific q12h dose that will maintain adequate analgesia with acceptable side effects for as long as pain relief is necessary. Should pain recur then the dose can be incrementally increased to re-establish pain control. The method of therapy adjustment outlined above should be employed to re-establish pain control.

During chronic therapy, especially for non-cancer pain syndromes, the continued need for around-the-clock opioid therapy should be reassessed periodically (e.g., every 6 to 12 months) as appropriate.

(e.g., every 6 to 12 montms) as appropriate. **Cessation of Therapy** When the patient no longer requires therapy with oxycodone hydrochloride extended-release tablets, doses should be tapered gradually to prevent signs and symptoms of withdrawal in the physically dependent patient. **Conversion from Oxycodone Hydrochloride Extended-Release Tablets to Parenteral Opiolds** To avoid overdose, conservative dose conversion ratios should be followed.

SAFETY AND HANDLING Oxycodone hydrochloride extended-release tablets are solid dosage forms that contain oxycodone which is a controlled substance. Like morphine, oxycodone is controlled under Schedule II of the Controlled Substances Act.

Composed under Schedule in or the Composed Substances Act. Oxycodone hydrochloride extended-release tablets have been targeted for theft and diversion by criminals. Healthcare professionals should contact their State Professional Licensing Board or State Controlled Substances Authority for information on how to prevent and detect abuse or diversion of this product.

HOW SUPPLIED Oxycodone hydrochloride extended-release tablets are supplied as follows:

10 mg Unscored, coaled, round, white tablet, imprinted with "E702" on one side and "10" on the other. Bottles of 30 with a child-resistant closure, NDC 60951-702-30 Bottles of 500 with a child-resistant closure, NDC 60951-702-85

20 mg Unscored, coated, round, pink tablet, imprinted with "E703" on one side and "20" on the other. Bottles of 30 with a child-resistant closure, NDC 60951-703-30 Bottles of 500, with a child-resistant closure, NDC 60951-703-85

A0 mg Unscored, coated, round, yellow tablet, imprinted with "E705" on one side and "40" on the other. Borties of 300, NDC 60951-705-85 Bottles of 500, NDC 60951-705-85 Desicoant enclosed in all bottles.

Store at 25°C (77°F); excursions permitted to 15°-30°C (59°-86°F). [See USP Controlled Room Temperature.] Dispense in a tight, light-resistant container, as defined in the USP, with a child-resistant closure (as required)

CAUTION DEA Order Form Required.

Manufactured for: Endo Pharmaceuticals Inc. Chadds Ford, Pennsylvania 19317

Endo

6558-00/May, 2002

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PATIENT INFORMATION

OXYCODONE HYDROCHLORIDE EXTENDED-RELEASE TABLETS

Oxycodone Hydrochloride Extended-Release Tablets, 10 mg Oxycodone Hydrochloride Extended-Release Tablets, 20 mg Oxycodone Hydrochloride Extended-Release Tablets, 40 mg

R_x only

Aread this information carefully before you take Oxycodone Hydrochloride Extended-Release Tablets. Also read the information you get with your relilis. There may be something new. This information does not take the place of talking with your doctor about your medical condition or your treatment. Only you and your doctor can decide if Oxycodone Hydrochloride Extended-Release Tablets are right for you. Share the important information in this leaflet with members of your doctor.

- What is The Most Important Information I Should Know About Oxycodone Hydrochloride Extended-Release Tablets?
 Use Oxycodone Hydrochloride Extended-Release Tablets the way your doctor talls you to.
 Use Oxycodone Hydrochloride Extended-Release Tablets only for the condition for which it was prescribed.
 Oxycodone Hydrochloride Extended-Release Tablets are not for occasional ("as needed") use.

 - Swallow the tablets whole. Do not break, roush, laisolve, or here willowing. Oxycodone Hydrochloride Extended-Release Tablets work properly over 12 hours only when swallowing whole. If a tablet is broken, crushed, dissolved, or chewed, the entire 12 hour dose will be absorbed into your body all at once. This can be dangerous, causing an overdose, and possibly death.
 Keep Oxycodone Hydrochloride Extended-Release Tablets out of the reach of children. Accidental overdose by a child is dangerous and may result in death.

 - In oreal, and theft and misuse. Oxycodone Hydrochloride Extended Release Tablets contain a narcotic painkiller that can be a target for people who abuse prescription medianes. Therefore, keep your tablets in a secure place, to protect them from theft. Never give them to anyone else. Selling or giving away this medicine is dangerous and against the law.

This inductive is varigenous and agains the taw. What are Oxycodone Hydrochloride Extended-Release Tablets? Oxycodone Hydrochloride Extended-Release Tablets are tablets that come in several strengths and contain the medicine oxycodone (ox-e-KOE-done). This medicine is a painkiller fike morphine. Oxycodone Hydrochloride Extended-Release Tablets treat moderate to severe pain that is expected to last for an extended period of time. Use Oxycodone Hydrochloride Extended-Release Tablets regularly during treatment. They contain enough medicine to last for up to https://www.com/org/c

Who Should Not Take Oxycodone Hydrochloride Extended-Release Tablets?

- Do not take Oxycodone Hydrochloride Extended-Release Tablets if your doctor did not prescribe Oxycodone Hydrochloride Extended-Release Tablets for you. your pain is mild or will go away in a few days.

 - · your pain can be controlled by occasional use of other painkillers.
- you have severe asthma or severe lung problems.
 you have had a severe allergic reaction to codeine, hydrocodeine, or oxycodone (such as Tylox, Tylenol with Codeine, or Vicodin). A severe allergic reaction includes a severe rank hives, breathing problems, or dizziness.
 you had surgery less than 12-24 hours ago and you were not taking Oxycodone Hydrochloride Extended-Release Tablets just before surgery.
- Your doctor should know about all your medical conditions becaming devices and produced in the source of the sourc

 - head injury
 liver or kidney problems
 adrenal gland problems, such as Addison's disease
 - convulsions or seizures alcoholism

 - alconoism
 hallucinations or other severe mental problems
 past or present substance abuse or drug addiction

If any of these conditions apply to you, and you haven't told your doctor, then you should tell your doctor before taking Oxycodone Hydrochloride Extended-Belease Tablets

If you are pregnant or plan to become pregnant, talk with your doctor. Oxycodone Hydrochloride Extended-Release Tablets may not be right for you. Tell your doctor if you are breast feeding. Oxycodone Hydrochloride Extended-Release Tablets will pass through the milk and may harm the baby. Tell your doctor about all the medicines you take, including prescription and non-prescription medicines, vitamins, and herbal supplements. They may cause serious medical problems when taken with Oxycodone Hydrochloride Extended-Release Tablets, especially if they cause drowsiness.

- serious medical problems when taken with Cxycodone Hydrochloride Extended-Release Tablets, especially if they cause drowsiness.
 How Should I Take Cxycodone Hydrochloride Extended-Release Tablets)
 Follow your doctor's directions exactly. Your doctor may change your dose based on your reactions to the medicine. Do not take gour dose unless your doctor relis you to change it. Do not take Oxycodone Hydrochloride Extended-Release Tablets are not whole, your body will absorb too much medicine at one time. This can lead to serious problems, including overdose and death.
 If you miss a dose, take it as soon as possible. If it is almost time for your next dose, skip the missed dose and go back to your regular dosing schedule. Do not take 2 doses at once unless you doctor tells you to.
 In case of overdose, call your local emergency number or polson control center right away.
 Review your pain regularly with your doctor to determine if you sill need Oxycodone Hydrochloride Extended-Release Tablets.

If you continue to have pain or bothersome side effects, call your doctor. Stopping Oxycodone Hydrochloride Extended-Release Tablets. Consult your doctor for instructions on how to stop this medicine slowly to avoid uncomfortable symptoms. You should not stop taking Oxycodone Hydrochloride Extended-Release Tablets all at once if you have been taking it for more than a few days.

After you stop taking Oxycodone Hydrochloride Extended-Release Tablets, flush the unused tablets down the toilet

- What Should I Avoid While Taking Oxycodone Hydrochloride Extended-Release Tablets?
 Do not drive, operate heavy machinery, or participate in any other possibly dangerous activities until you know how you react to this medicine. Oxycodone Hydrochloride Extended-Release Tablets can make you slepy.
 Do not drink alcohol while using Oxycodone Hydrochloride Extended-Release Tablets. It may increase the chance of getting dangerous side other to the state of the st

Op not take other medicines without your doctor's approval. Other medicines include prescription and non-prescription medicines, vitamins, and supplements. Be especially careful about products that make you sleepy.
 What are the Possible Side Effects of Oxycodone Hydrochloride Extended-Release Tablets?

Call your doctor or get medical help right away if • your breathing slows down

• your breaking slows down e your breaking slows down Some of the common side effects of Oxycodone Hydrochloride Extended-Release Tablets are nausea, vomiting, dizziness, drowsiness, constipation, itching, dry mouth, sweaking, weakness, and headache. Some of these side effects may decrease with continued use. There is a risk of abuse or addiction with narcotic painkillers. If you have abused drugs in the past, you may have a higher chance of developing abuse or addiction again while using Oxycodone Hydrochloride Extended-Release Tablets. We do not know how often patients with continuing (chronic) pain become addicted to narcotics, but the risk has been reported to be small.

These are not all the possible side effects of Oxycodone Hydrochloride Extended-Release Tablets. For a complete list, ask your doctor or pharmacist.

General Advice About Oxycodone Hydrochloride Extended Release Tablets • Do not use Oxycodone Hydrochloride Extended Release Tablets for conditions for which it was not prescribed.

Do not give Oxycodone Hydrochloride Extended-Release Tablets to other people, even if they have the same symptoms you have. Sharing is illegal and may cause severe medical problems, including death.

This laftet summarizes the most important information about Oxycodone Hydrochloride Extended-Release Tablets. If you would like more information, talk with your doctor Also, you can ask your pharmacist or doctor for information about Oxycodone Hydrochloride Extended-Release Tablets that is written for health your do

CAUTION DEA Order Fon Required.

/anufactured for: Manufactured for: Endo Pharmaceuticals Inci. Chadds Ford, Pennsylvania 1977



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6558-00/May, 2002